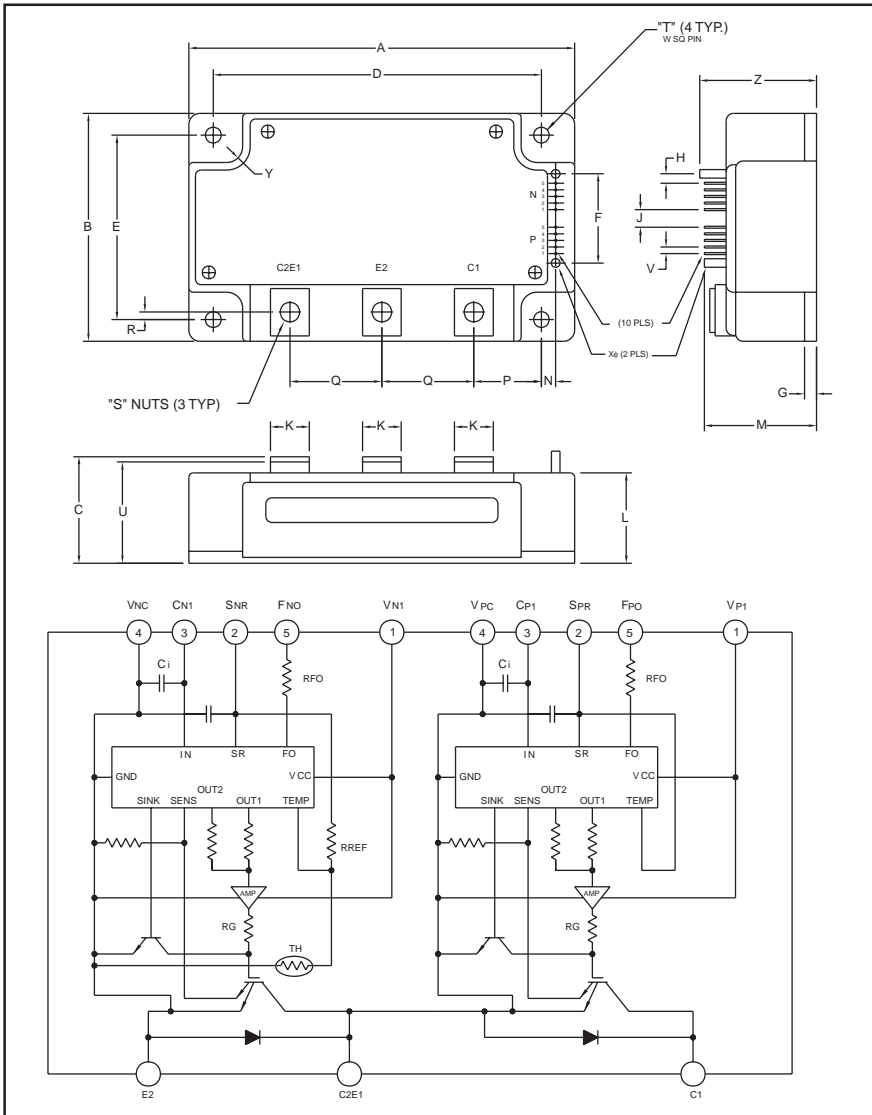


# PM600DVA060

FLAT-BASE TYPE  
INSULATED PACKAGE



**Description:**

Mitsubishi Intelligent Power Modules are isolated base modules designed for power switching applications operating at frequencies to 20kHz. Built-in control circuits provide optimum gate drive and protection for the IGBT and free-wheel diode power devices.

**Features:**

- Complete Output Power Circuit
- Gate Drive Circuit
- Protection Logic
  - Short Circuit
  - Over Temperature
  - Under Voltage

**Applications:**

- Inverters
- UPS
- Motion/Servo Control
- Power Supplies

**Ordering Information:**

Example: Select the complete part number from the table below -i.e. PM600DVA060 is a 600V, 600 Ampere Intelligent Power Module.

Type	Current Rating Amperes	V <sub>CES</sub> Volts (x 10)
PM	600	60

**Outline Drawing and Circuit Diagram**

Dimensions	Inches	Millimeters
A	4.72	120.0
B	3.54	90.0
C	1.34 +0.04/-0.02	34.0 +1.0/-0.5
D	4.17±0.010	106.0±0.25
E	2.99±0.010	76.0±0.25
F	1.52	38.5
G	0.16	4.0
H	0.16	4.01
J	0.40	10.16
K	0.71	18.0
L	1.22	31.0
M	1.73	44.0

Dimensions	Inches	Millimeters
N	0.12	3.0
P	1.22	31.0
Q	1.10	28.0
R	0.12	3.0
S	M8 Metric	M8
T	0.26 Dia.	Dia. 6.5
U	1.29	32.8
V	0.10	2.54
W	0.025 SQ	0.64 SQ
X	0.14 Dia.	3.5 Dia.
Y	0.26 Rad.	R 6.5
Z	1.79	45.5

# PM600DVA060

FLAT-BASE TYPE  
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## Absolute Maximum Ratings, $T_j = 25^\circ\text{C}$ unless otherwise specified

	Symbol	Ratings	Units
Power Device Junction Temperature	$T_j$	-20 to 150	$^\circ\text{C}$
Storage Temperature	$T_{\text{stg}}$	-40 to 125	$^\circ\text{C}$
Case Operating Temperature	$T_C$	-20 to 100	$^\circ\text{C}$
Mounting Torque, M6 Mounting Screws	—	3.92 ~ 5.88	N · m
Mounting Torque, M8 Main Terminal Screws	—	8.83 ~ 10.8	N · m
Module Weight (Typical)	—	720	Grams
Supply Voltage (Applied between C1-E2)	$V_{\text{CC(surge)}}$	500	Volts
Supply Voltage Protected by SC ( $V_D = 13.5 \sim 16.5\text{V}$ , Inverter Part, $T_j = 125^\circ\text{C}$ Start)	$V_{\text{CC(prot.)}}$	400	Volts
Isolation Voltage (Main Terminal to Baseplate, AC 1 min.)	$V_{\text{RMS}}$	2500	Volts

## Control Sector

Supply Voltage (Applied between $V_{P1-V_{PC}}$ , $V_{N1-V_{NC}}$ )	$V_D$	20	Volts
Input Voltage (Applied between $C_{P1-V_{PC}}$ , $V_{N1-V_{NC}}$ )	$V_{\text{CIN}}$	10	Volts
Fault Output Supply Voltage (Applied between $F_{PO-V_{PC}}$ , $F_{NO-V_{NC}}$ )	$V_{\text{FO}}$	20	Volts
Fault Output Current (Sink Current at $F_{PO}$ , $F_{NO}$ Terminal)	$I_{\text{FO}}$	20	mA

## IGBT Inverter Sector

Collector-Emitter Voltage ( $V_D = 15\text{V}$ , $V_{\text{CIN}} = 5\text{V}$ )	$V_{\text{CES}}$	600	Volts
Collector Current, ( $T_C = 25^\circ\text{C}$ )	$I_C$	600	Amperes
Peak Collector Current, ( $T_C = 25^\circ\text{C}$ )	$I_{\text{CP}}$	1200	Amperes
Collector Dissipation ( $T_C = 25^\circ\text{C}$ )	$P_C$	1390	Watts

## Electrical and Mechanical Characteristics, $T_j = 25^\circ\text{C}$ unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
<b>Control Sector</b>						
Short Circuit Trip Level	SC	$-20^\circ\text{C} \leq T_j \leq 125^\circ\text{C}$ , $V_D = 15\text{V}$	1000	1400	—	Amperes
Short Circuit Current Delay Time	$t_{\text{off(SC)}}$	$V_D = 15\text{V}$	—	10	—	$\mu\text{s}$
Over Temperature Protection	OT	Trip Level	100	110	120	$^\circ\text{C}$
( $V_D = 15\text{V}$ , Lower Arm)	$\text{OT}_r$	Reset Level	85	95	105	$^\circ\text{C}$
Supply Circuit Under Voltage Protection	UV	Trip Level	11.5	12.0	12.5	Volts
( $-20^\circ\text{C} \leq T_j \leq 125^\circ\text{C}$ )	$\text{UV}_r$	Reset Level	—	12.5	—	Volts
Circuit Current	$I_D$	$V_D = 15\text{V}$ , $V_{\text{CIN}} = 5\text{V}$ , $V_{N1-V_{NC}}$	—	23	30	mA
		$V_D = 15\text{V}$ , $V_{\text{CIN}} = 5\text{V}$ , $V_{P1-V_{PC}}$	—	23	30	mA
Input ON Threshold Voltage	$V_{\text{th(on)}}$	Applied between	1.2	1.5	1.8	Volts
Input OFF Threshold Voltage	$V_{\text{th(off)}}$	$C_{P1-V_{PC}}$ , $C_{N1-V_{NC}}$	1.7	2.0	2.3	Volts
Fault Output Current	$I_{\text{FO(H)}}$	$V_D = 15\text{V}$ , $V_{\text{FO}} = 15\text{V}$	—	—	0.01	mA
	$I_{\text{FO(L)}}$	$V_D = 15\text{V}$ , $V_{\text{FO}} = 15\text{V}$	—	10	15	mA
Minimum Fault Output Pulse Width	$t_{\text{FO}}$	$V_D = 15\text{V}$	1.0	1.8	—	ms
SXR Terminal Output Voltage	$V_{\text{SXR}}$	$T_j \leq 125^\circ\text{C}$ , $R_{\text{in}} = 6.8\text{k}\Omega$ ( $S_{\text{PR}}$ , $S_{\text{NR}}$ )	4.5	5.1	5.6	Volts

## PM600DVA060

FLAT-BASE TYPE  
INSULATED PACKAGEElectrical and Mechanical Characteristics,  $T_j = 25^\circ\text{C}$  unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
<b>IGBT Inverter Sector</b>						
Collector-Emitter Cutoff Current	$I_{CES}$	$V_{CE} = V_{CES}, V_D = 15\text{V}, T_j = 25^\circ\text{C}$	—	—	1.0	mA
		$V_{CE} = V_{CES}, V_D = 15\text{V}, T_j = 125^\circ\text{C}$	—	—	10.0	mA
FWDi Forward Voltage	$V_{EC}$	$-I_C = 600\text{A}, V_D = 15\text{V}, V_{CIN} = 5\text{V}$	—	2.20	3.30	Volts
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	$V_D = 15\text{V}, V_{CIN} = 0\text{V}, I_C = 600\text{A},$ Pulsed, $T_j = 25^\circ\text{C}$	—	2.35	2.80	Volts
		$V_D = 15\text{V}, V_{CIN} = 0\text{V}, I_C = 600\text{A},$ Pulsed, $T_j = 125^\circ\text{C}$	—	2.55	3.05	Volts
Inductive Load Switching Times	$t_{on}$		0.5	1.4	2.5	$\mu\text{s}$
	$t_{rr}$	$V_D = 15\text{V}, V_{CIN} = 0\text{V} \leftrightarrow 5\text{V}$	—	0.15	0.3	$\mu\text{s}$
	$t_{C(on)}$	$V_{CC} = 300\text{V}, I_C = 600\text{A},$ $T_j = 125^\circ\text{C}$	—	0.4	1.0	$\mu\text{s}$
	$t_{off}$		—	2.0	3.0	$\mu\text{s}$
	$t_{C(off)}$		—	0.5	1.0	$\mu\text{s}$

## Thermal Characteristics

Characteristic	Symbol	Condition	Min.	Typ.	Max.	Units
Junction to Case Thermal Resistance	$R_{th(j-c)Q}$	Each Inverter IGBT	—	—	0.09	$^\circ\text{C/Watt}$
	$R_{th(j-c)F}$	Each Inverter FWDi	—	—	0.13	$^\circ\text{C/Watt}$
Contact Thermal Resistance	$R_{th(c-f)}$	Case to Fin Per Module, Thermal Grease Applied	—	—	0.065	$^\circ\text{C/Watt}$

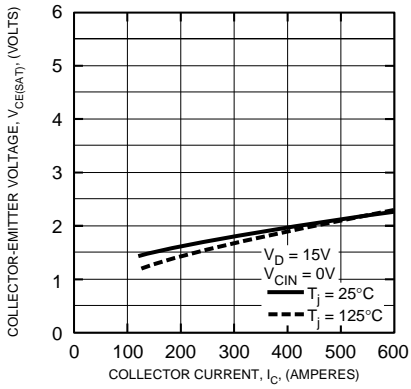
## Recommended Conditions for Use

Characteristic	Symbol	Condition	Value	Units
Supply Voltage	$V_{CC}$	Applied across C1-E2 Terminals	$\leq 400$	Volts
	$V_{CE(surge)}$	Applied across C1-E1, C2-E2 Terminals	$\leq 500$	Volts
	$V_D$	Applied between $V_{P1}-V_{PC}, V_{N1}-V_{NC}$	$15 \pm 1.5$	Volts
Input ON Voltage	$V_{CIN(on)}$	Applied between	$\leq 0.8$	Volts
Input OFF Voltage	$V_{CIN(off)}$	$C_{P1}-V_{PC}, C_{N1}-V_{NC}$	$\geq 4.0$	Volts
Arm Shoot-Through Blocking Time	$t_{dead}$	For IPM's each Input Signal	$\geq 3.5$	$\mu\text{s}$

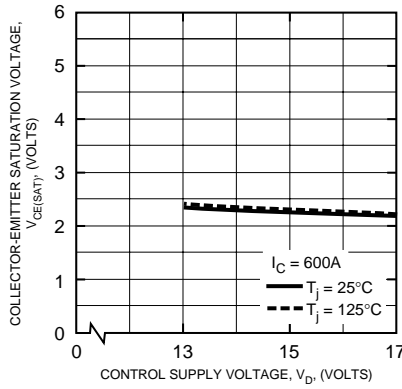
# PM600DVA060

FLAT-BASE TYPE  
INSULATED PACKAGE

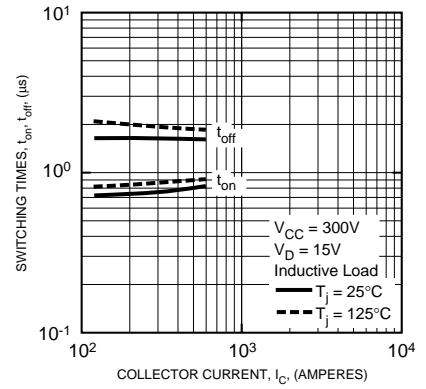
**SATURATION VOLTAGE CHARACTERISTICS (TYPICAL)**



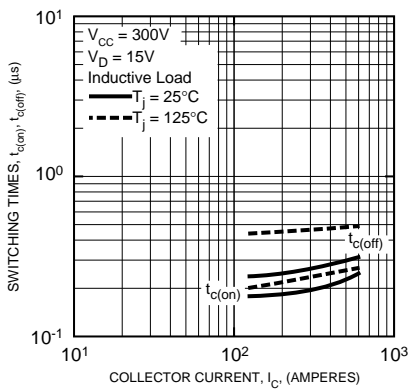
**COLLECTOR-EMITTER SATURATION VOLTAGE CHARACTERISTICS (TYPICAL)**



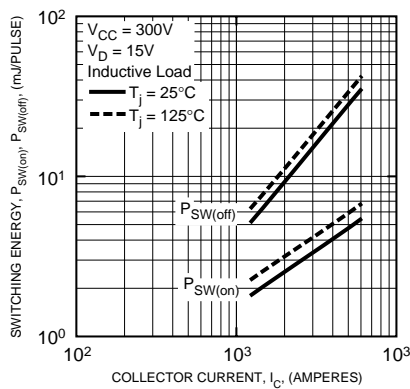
**SWITCHING TIME VS. COLLECTOR CURRENT (TYPICAL)**



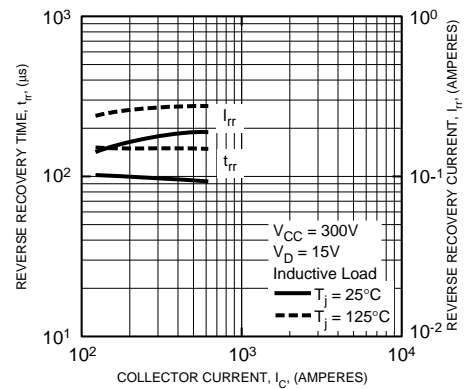
**SWITCHING TIME VS. COLLECTOR CURRENT (TYPICAL)**



**SWITCHING LOSS CHARACTERISTICS (TYPICAL)**



**FWDI REVERSE RECOVERY CURRENT VS. COLLECTOR CURRENT (TYPICAL)**



**DIODE FORWARD CHARACTERISTICS**

