## **EMEME** Micro-Measurements



## **Strain Gage Adhesive**



#### OTHER ACCESSORIES USED IN AN **EPOXYLITE 813 INSTALLATION:**

- CSM Degreaser or GC-6 Isopropyl Alcohol
- Silicon-Carbide Paper
- M-Prep Conditioner A
- M-Prep Neutralizer 5A
- GSP-1 Gauze Sponges
- MJG-2 Mykar® Tape
- TFE-1 Teflon® Film
- HSC Spring Clamp
- GT-14 Pressure Pads and Backup Plates

COMPLIANT

# **DESCRIPTION**

Two-part, 100%-solids, epoxy adhesive. Similar to GA-61, but serviceable to +600°F [+315°C]. Excellent adhesion to metals, ceramics, and most composites.

#### **CHARACTERISTICS**

#### **Operating Temperature Range:**

-320° to +600°F [-195° to +315°C].

#### **Elongation Capabilities:**

1% at +75°F [+24°C].

#### Shelf Life:

Minimum 6 months at +75°F [+24°C].

### Pot Life:

6-8 hours at +75°F [+24°C].

#### **Clamping Pressure:**

30 to 70psi [200 to 350kN/m<sup>2</sup>].

#### **Cure Requirements:**

4 hours at +350°F [+175°C].

#### **Recommended Postcure (Unclamped):**

1 hour at 25°F (15°C) above maximum operating temperature.

#### **PACKAGING OPTIONS**

#### Kits:

6 bottles Part A [0.5oz/18gm] Resin. 6 bottles Part B [0.25oz/7gm] Powder.

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