

**Pb Free**

# Specification

## SSC-SZX05A0A

(Rev.01\_100712)

SSC		Customer
Drawn	Approval	Approval

# [ Contents ]

- 1. Description**
- 2. Outline dimensions**
- 3. Characteristics of Z5 (Blue, Green, Amber ,Red)**
  - Electro-Optical characteristics
  - Absolute maximum ratings
- 4. Characteristic diagrams**
- 5. Ranks**
- 6. Labeling**
- 7. Reel Structure**
- 8. Packing**
- 9. Soldering profile**
- 10. Precaution for Use**

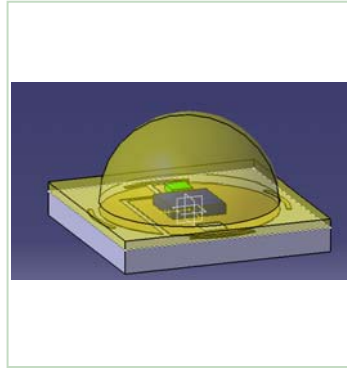
# SZX05A0A

## Description

The Z-Power series is designed for high current operation and high flux output applications.

It incorporates state of the art SMD design and low thermal resistant material.

The Z Power LED is ideal light sources for general illumination applications, custom designed solutions, automotive, large backlights and high performance torches.



# SZX05A0A

## Features

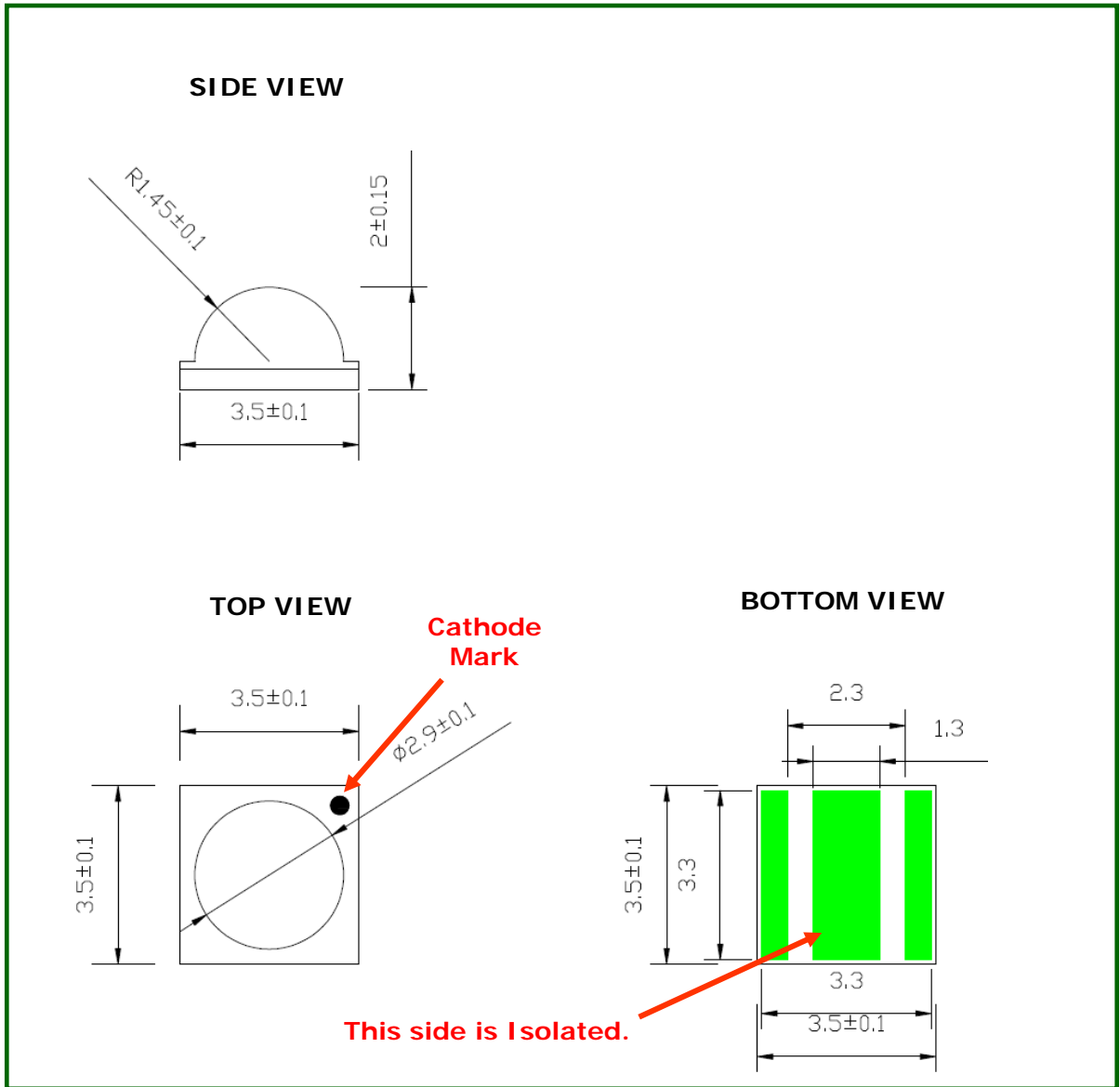
- Super high Flux output and high Luminance
- Designed for high current operation
- SMT solderable
- Lead Free product
- RoHS compliant

## Applications

- Automotive interior / exterior lighting
- Automotive signal lighting
- Automotive forward lighting
- General Torch
- Architectural lighting
- Projector light source
- Traffic signals
- Task lighting
- Decorative / Pathway lighting
- Remote / Solar powered lighting

\* The appearance and specifications of the product can be changed for improvement without notice.

Outline dimensions



Notes :

- [1] All dimensions are in millimeters.
- [2] Scale : none
- [3] Undefined tolerance is  $\pm 0.1$ mm

## Characteristics of Z5 (Part no : SZB05A0A)

### - Blue

#### 1-1 Electro-Optical characteristics at 350mA

Parameter	Symbol	Value			Unit
		Min	Typ	Max	
Luminous Flux <sup>[1]</sup>	$\Phi_V$ <sup>[2]</sup>	-	18	-	lm
Dominant Wavelength <sup>[3]</sup>	$\lambda_D$	-	460	-	nm
Forward Voltage <sup>[4]</sup>	$V_F$	-	3.5	-	V
Thermal resistance (J to S)	$R_{\theta_{J-S}}$	19.3			K /W
View Angle	$2\theta \frac{1}{2}$	128			deg.

#### 1-2 Absolute Maximum Ratings

Parameter	Symbol	Value	Unit
Forward Current	$I_F$	700	mA
Reverse Voltage	V	5	V
Power Dissipation	$P_d$	2.8	W
Junction Temperature	$T_j$	145(@ $I_F \leq 700mA$ )	°C
Operating Temperature	$T_{opr}$	-40 ~ +100	°C
Storage Temperature	$T_{stg}$	-40 ~ +100	°C
ESD Sensitivity <sup>[5]</sup>	-	±8,000V HBM	-

\*Notes :

- [1] SSC maintains a tolerance of ±10% on flux and power measurements.
- [2]  $\Phi_V$  is the total luminous flux output as measured with an integrating sphere.
- [3] Dominant Wavelength is derived from the CIE 1931 Chromaticity diagram.  
A tolerance of ±0.5nm for dominant wavelength.
- [4] Tolerance is ±0.06V on forward voltage measurements
- [5] A zener diode is included to protect the product from ESD.

## Characteristics of Z5 (Part no : SZG05A0A)

### - Green

#### 1-1 Electro-Optical characteristics at 350mA

Parameter	Symbol	Value			Unit
		Min	Typ	Max	
Luminous Flux <sup>[1]</sup>	$\Phi_V$ <sup>[2]</sup>	-	70	-	lm
Dominant Wavelength <sup>[3]</sup>	$\lambda_D$	-	525	-	nm
Forward Voltage <sup>[4]</sup>	$V_F$	-	3.5	-	V
Thermal resistance (J to S)	$R_{\theta_{J-S}}$	19.3			K /W
View Angle	$2\theta \frac{1}{2}$	128			deg.

#### 1-2 Absolute Maximum Ratings

Parameter	Symbol	Value	Unit
Forward Current	$I_F$	700	mA
Reverse Voltage	V	5	V
Power Dissipation	$P_d$	2.8	W
Junction Temperature	$T_j$	145(@ $I_F \leq 700\text{mA}$ )	°C
Operating Temperature	$T_{opr}$	-40 ~ +100	°C
Storage Temperature	$T_{stg}$	-40 ~ +100	°C
ESD Sensitivity <sup>[5]</sup>	-	±8,000V HBM	-

#### \*Notes :

[1] SSC maintains a tolerance of ±10% on flux and power measurements.

[2]  $\Phi_V$  is the total luminous flux output as measured with an integrating sphere.

[3] Dominant Wavelength is derived from the CIE 1931 Chromaticity diagram.

A tolerance of ±0.5nm for dominant wavelength.

[4] Tolerance is ±0.06V on forward voltage measurements

[5] A zener diode is included to protect the product from ESD.

## Characteristics of Z5 (Part no : SZA05A0A)

### - Amber

#### 1-1 Electro-Optical characteristics at 350mA

Parameter	Symbol	Value			Unit
		Min	Typ	Max	
Luminous Flux <sup>[1]</sup>	$\Phi_V$ <sup>[2]</sup>	-	42	-	lm
Dominant Wavelength <sup>[3]</sup>	$\lambda_D$	-	592	-	nm
Forward Voltage <sup>[4]</sup>	$V_F$	-	2.5	-	V
Thermal resistance (J to S)	$R_{\theta_{J-S}}$	19.1			K /W
View Angle	$2\theta \frac{1}{2}$	123			deg.

#### 1-2 Absolute Maximum Ratings

Parameter	Symbol	Value	Unit
Forward Current	$I_F$	700	mA
Reverse Voltage	V	5	V
Power Dissipation	$P_d$	2.1	W
Junction Temperature	$T_j$	125(@ $I_F \leq 700\text{mA}$ )	°C
Operating Temperature	$T_{opr}$	-40 ~ +100	°C
Storage Temperature	$T_{stg}$	-40 ~ +100	°C
ESD Sensitivity <sup>[5]</sup>	-	±8,000V HBM	-

#### \*Notes :

[1] SSC maintains a tolerance of ±10% on flux and power measurements.

[2]  $\Phi_V$  is the total luminous flux output as measured with an integrating sphere.

[3] Dominant Wavelength is derived from the CIE 1931 Chromaticity diagram.

A tolerance of ±0.5nm for dominant wavelength.

[4] Tolerance is ±0.06V on forward voltage measurements

[5] A zener diode is included to protect the product from ESD.

## Characteristics of Z5 (Part no : SZR05A0A)

### - Red

#### 1-1 Electro-Optical characteristics at 350mA

Parameter	Symbol	Value			Unit
		Min	Typ	Max	
Luminous Flux <sup>[1]</sup>	$\Phi_V$ <sup>[2]</sup>	-	50	-	lm
Dominant Wavelength <sup>[3]</sup>	$\lambda_D$	-	625	-	nm
Forward Voltage <sup>[4]</sup>	$V_F$	-	2.4	-	V
Thermal resistance (J to S)	$R_{\theta_{J-S}}$	19.1			K /W
View Angle	$2\theta \frac{1}{2}$	123			deg.

#### 1-2 Absolute Maximum Ratings

Parameter	Symbol	Value	Unit
Forward Current	$I_F$	700	mA
Reverse Voltage	V	5	V
Power Dissipation	$P_d$	2.1	W
Junction Temperature	$T_j$	125(@ $I_F \leq 700\text{mA}$ )	°C
Operating Temperature	$T_{opr}$	-40 ~ +100	°C
Storage Temperature	$T_{stg}$	-40 ~ +100	°C
ESD Sensitivity <sup>[5]</sup>	-	±8,000V HBM	-

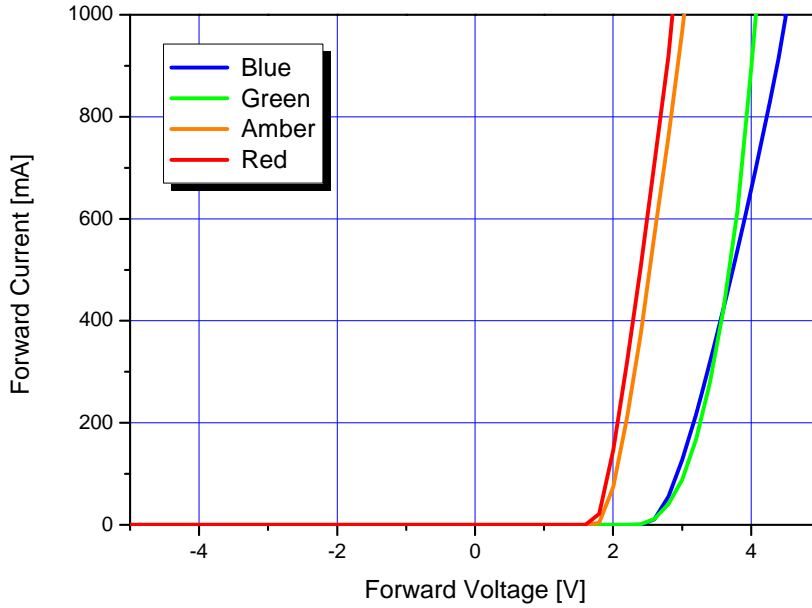
\*Notes :

- [1] SSC maintains a tolerance of ±10% on flux and power measurements.
- [2]  $\Phi_V$  is the total luminous flux output as measured with an integrating sphere.
- [3] Dominant Wavelength is derived from the CIE 1931 Chromaticity diagram.  
A tolerance of ±0.5nm for dominant wavelength.
- [4] Tolerance is ±0.06V on forward voltage measurements
- [5] A zener diode is included to protect the product from ESD.

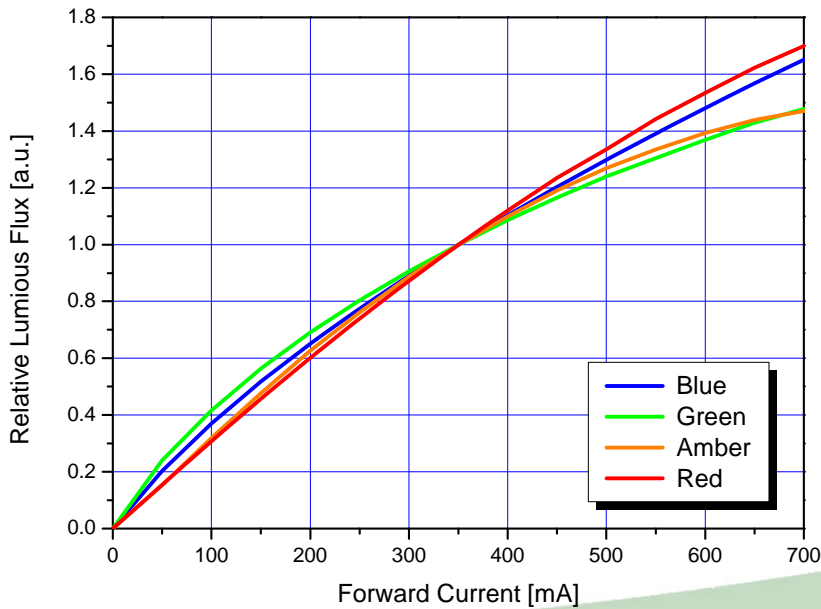


## Forward Current Characteristics

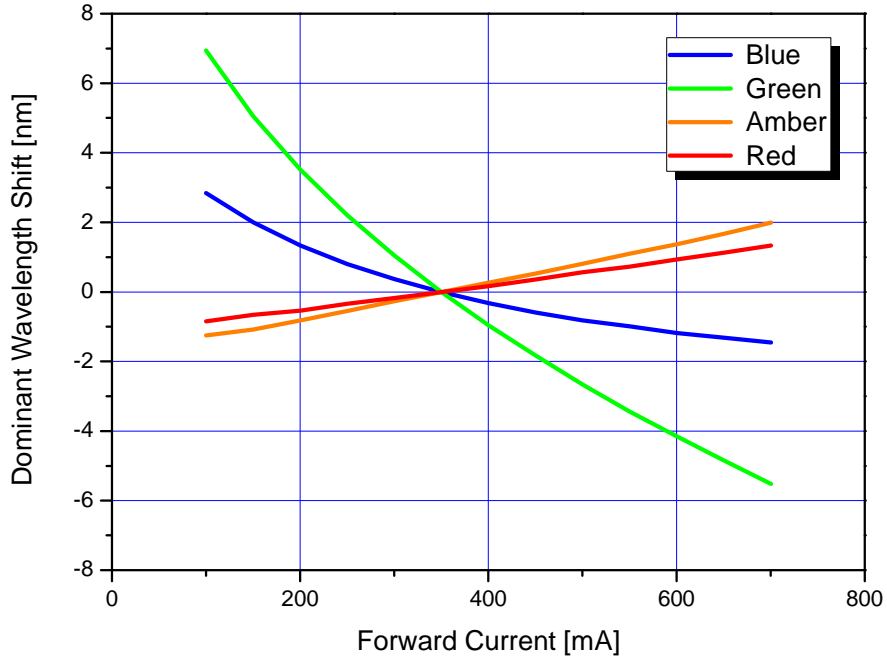
### Forward Voltage vs. Forward Current, Ta=25°C



### Forward Current vs. Normalized Relative Luminous Flux, Ta=25°C

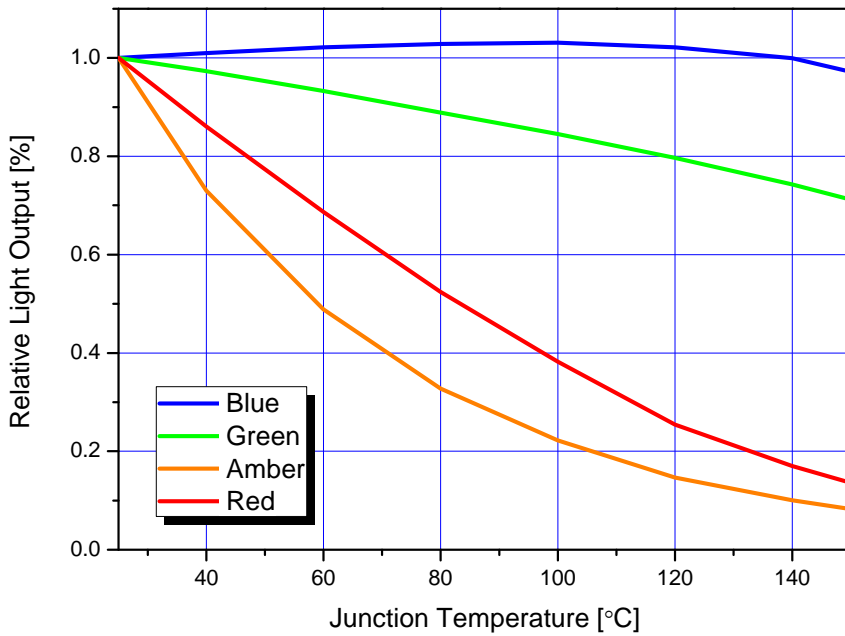


Forward Current vs Wavelength Shift, Ta=25°C

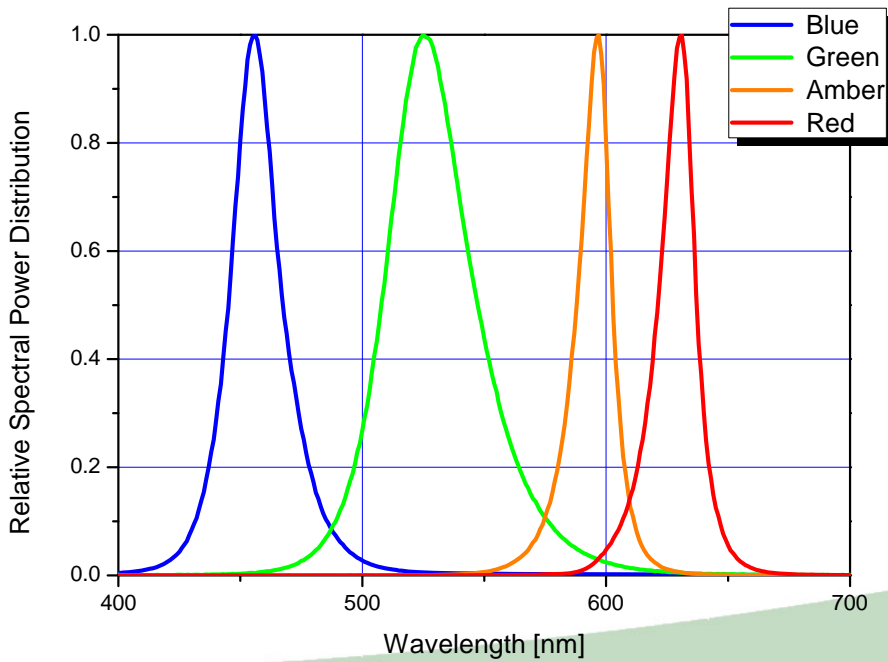


## Junction Temperature Characteristics

### Relative Light Output vs. Junction Temperature at IF=350mA

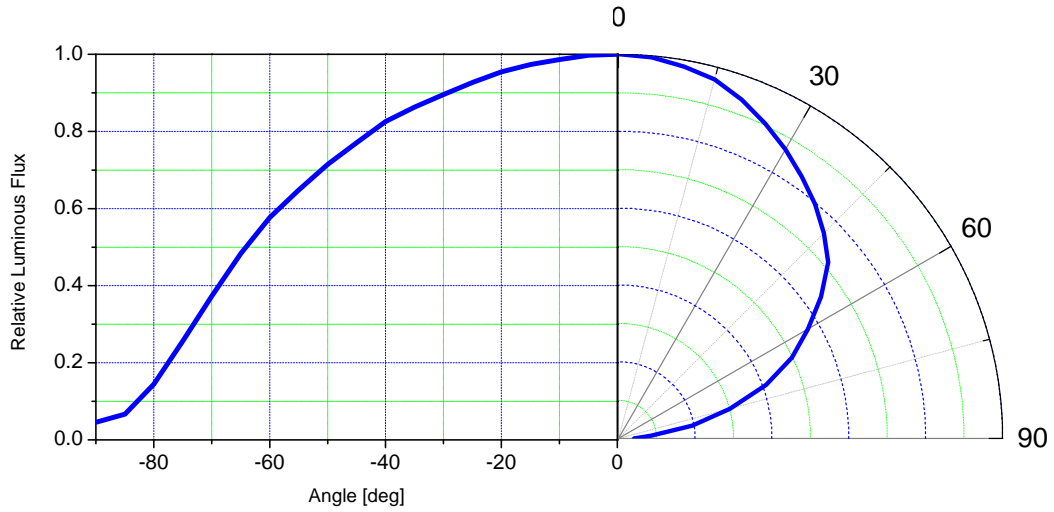


### Color Spectrum $T_A=25^\circ\text{C}$

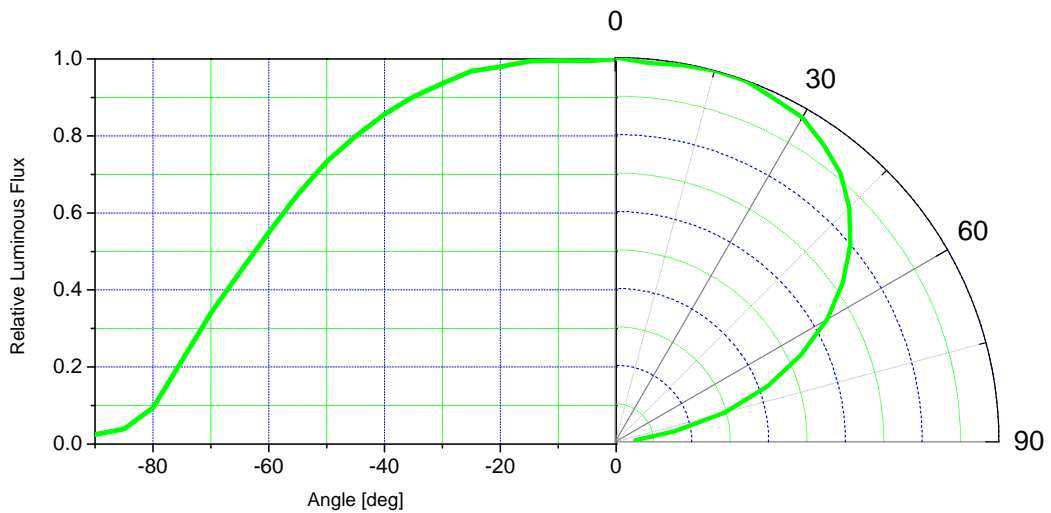


## Radiation pattern

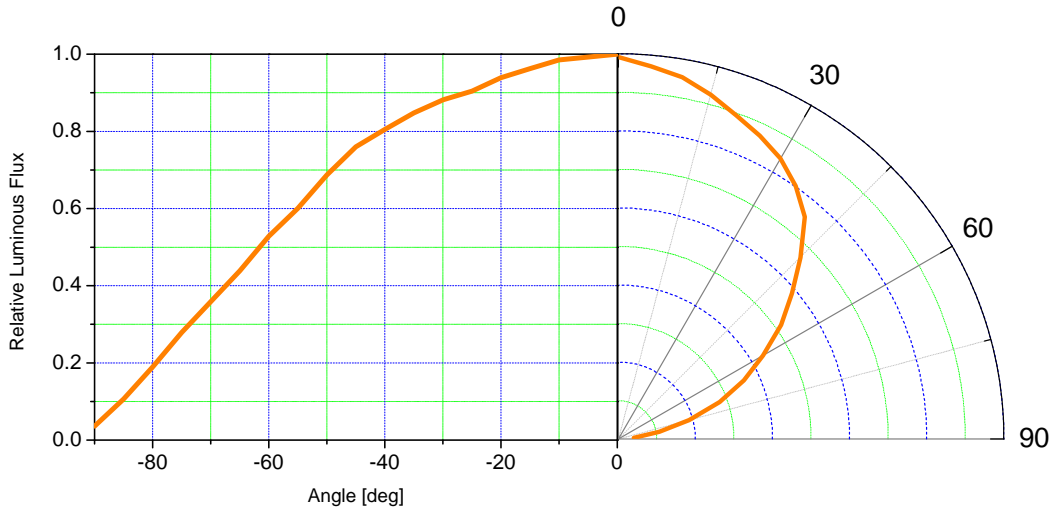
- Blue



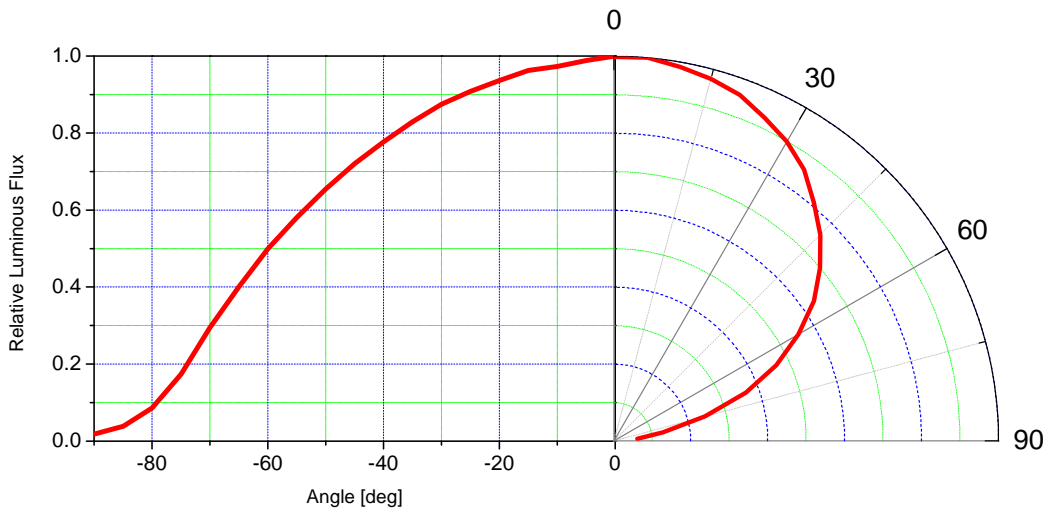
- Green



**- Amber**

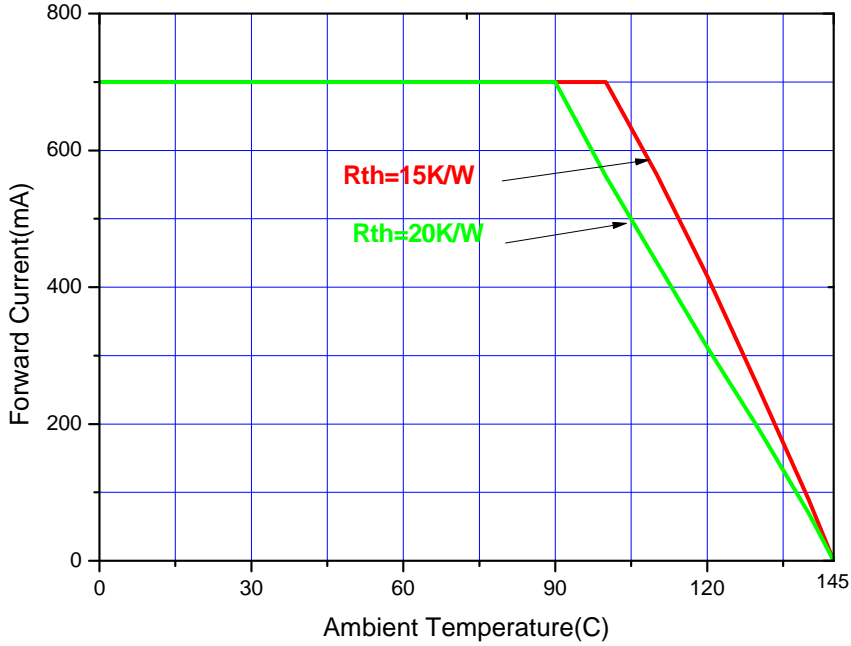


**- Red**

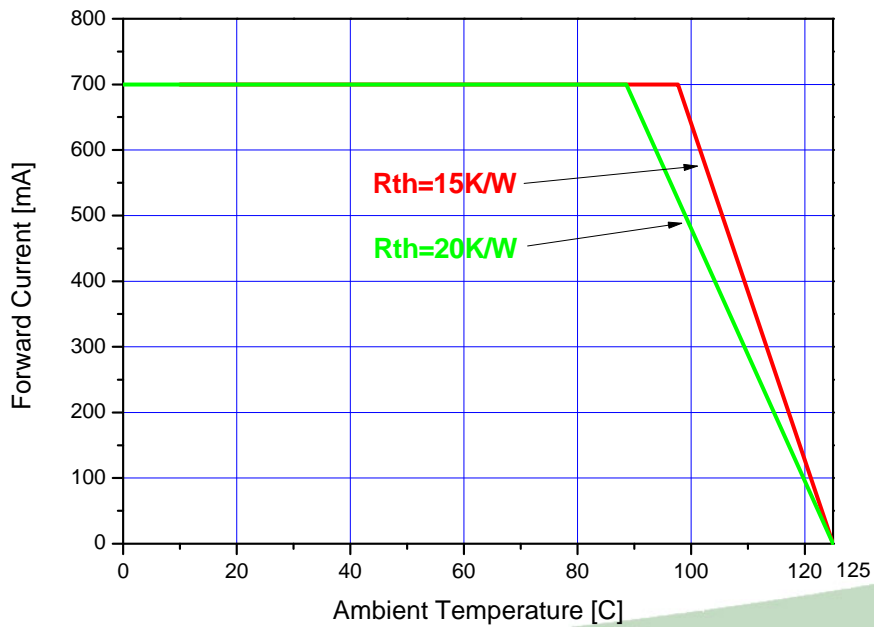


## Maximum Forward Current vs. Ambient Temperature

- Blue, Green



- Amber, Red



**Luminous Flux**

Rank	LF [lm]	Color			Condition	
K	8.5~11.0	Blue			350mA	
L	11.0~14.5					
M	14.5~19.0					
O	19.0~24.5					
P	24.5~32.0					
Q	32.0~41.5		Orange	Red		
R	41.5~54.0		Orange	Red		
S	54.0~70.0		Green	Orange		Red
T	70.0~91.0		Green			
U	91.0~118.5		Green			

**Dominant Wavelength**

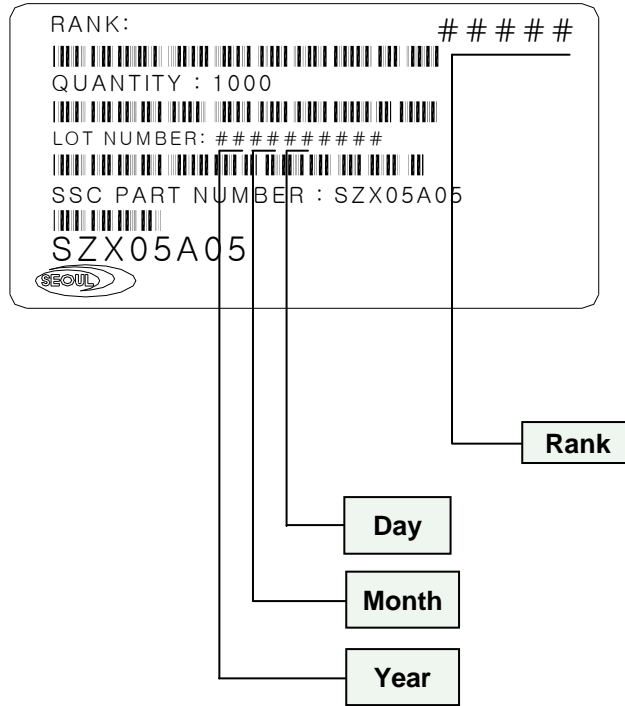
Rank	DW [nm]	Color			Condition	
BB1	453~460	Blue			350mA	
BB2	460~465					
BB3	465~470					
BB4	470~475					
GG1	518~525		Green			
GG2	525~530					
GG3	530~535					
AA1	585~587.5			Orange		
AA2	587.5~590					
AA3	590~592.5					
AA4	592.5~595					
RR1	618~625					Red
RR2	625~632					

**Forward Voltage**

Rank	V <sub>F</sub> [V]	Color				Condition
D	2.0~2.25			Orange	Red	350mA
E	2.25~2.5			Orange	Red	
F	2.5~2.75			Orange	Red	
G	2.75~3.0			Orange	Red	
H	3.0~3.25	Blue	Green			
I	3.25~3.5	Blue	Green			
J	3.5~3.75	Blue	Green			
K	3.75~4.0	Blue	Green			



**Labeling**

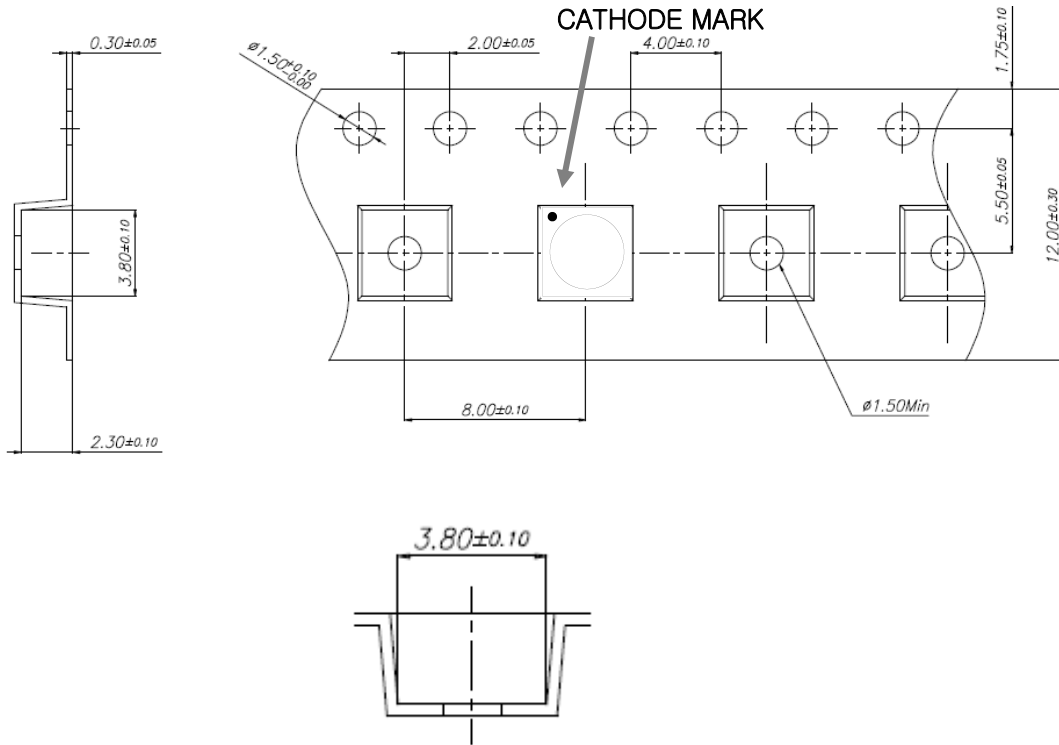


**Rank**

#1#2#3#4#5

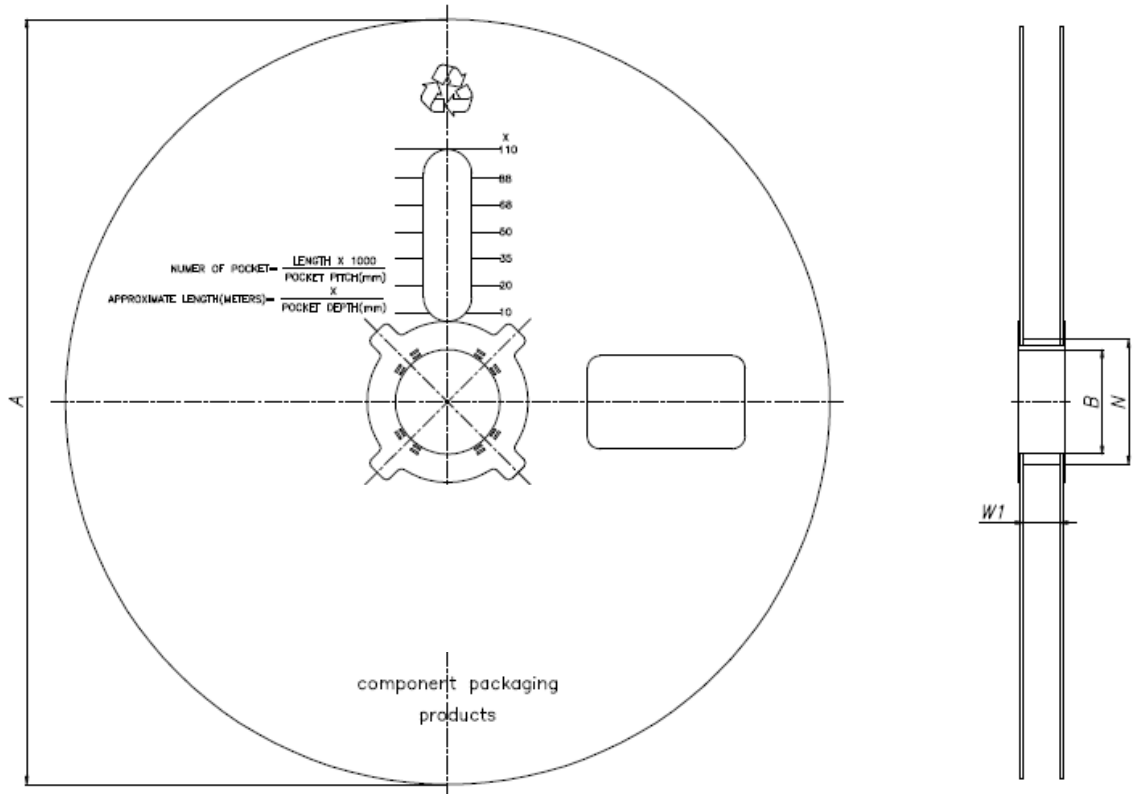
- #1 : Luminous Flux : LF [lm]
- #2#3#4 : Dominant Wavelength : DW [nm]
- #5 : Forward Voltage :  $V_F$  [V]

**Emitter Carrier & Reel Packaging**



**NOTES:**

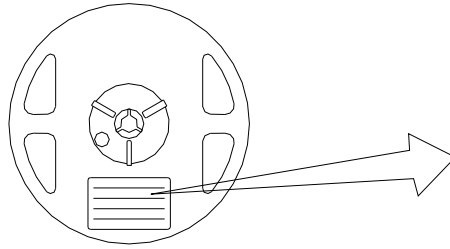
1. 10 sprocket hole pitch cumulative tolerance  $\pm 0.20$
2. Camber not to exceed 1mm in 250mm
3. Material: Black conductive Polystyrene
4. Ao and Bo measured on a plane 0.3mm above the bottom of the pocket
5. Ko measured from a plane on the inside bottom of the pocket to the top surface of the carrier.
6. Pocket position relative to sprocket hole measured as true position of pocket, not pocket hole.
7. Pocket center and pocket hole center must be same position.



Size	12mm	16mm	24mm	32mm	44mm
A	560.0 <sup>+3.0</sup> <sub>-3.0</sub>	560.0 <sup>+3.0</sup> <sub>-3.0</sub>	560.0 <sup>+3.0</sup> <sub>-3.0</sub>	560.0 <sup>+3.0</sup> <sub>-3.0</sub>	560.0 <sup>+3.0</sup> <sub>-3.0</sub>
B	78.0 <sup>+1.0</sup> <sub>-0.0</sub>	78.0 <sup>+1.0</sup> <sub>-0.0</sub>	78.0 <sup>+1.0</sup> <sub>-0.0</sub>	78.0 <sup>+1.0</sup> <sub>-0.0</sub>	78.0 <sup>+1.0</sup> <sub>-0.0</sub>
N	93.0 <sup>+3.0</sup> <sub>-3.0</sub>	93.0 <sup>+3.0</sup> <sub>-3.0</sub>	93.0 <sup>+3.0</sup> <sub>-3.0</sub>	93.0 <sup>+3.0</sup> <sub>-3.0</sub>	93.0 <sup>+3.0</sup> <sub>-3.0</sub>
W1	12.4 <sup>+3.0</sup> <sub>-0.0</sub>	16.4 <sup>+3.0</sup> <sub>-0.0</sub>	24.4 <sup>+3.0</sup> <sub>-0.0</sub>	32.4 <sup>+3.0</sup> <sub>-0.0</sub>	44.4 <sup>+3.0</sup> <sub>-0.0</sub>

**Packing**

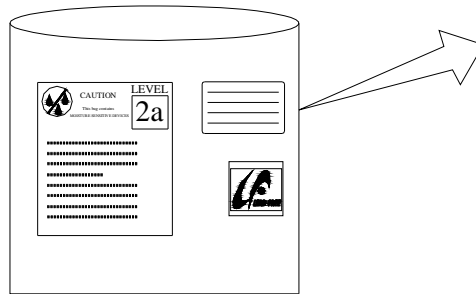
Reel



Rank : #####  
 QUANTITY : 1000  
 Lot No #####  
 SSC PART NUMBER : SZX05A0A  
 SZX05A0A

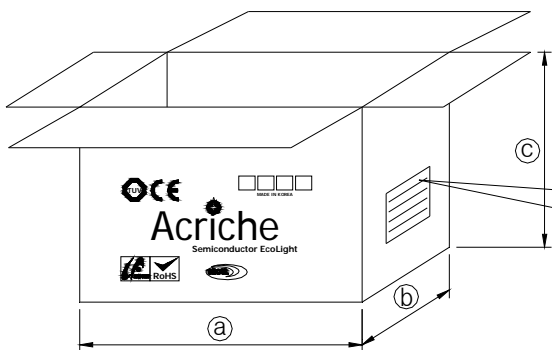


Aluminum Vinyl Bag



Rank : #####  
 QUANTITY : 1000  
 Lot No #####  
 SSC PART NUMBER : SZX05A0A  
 SZX05A0A

Outer Box



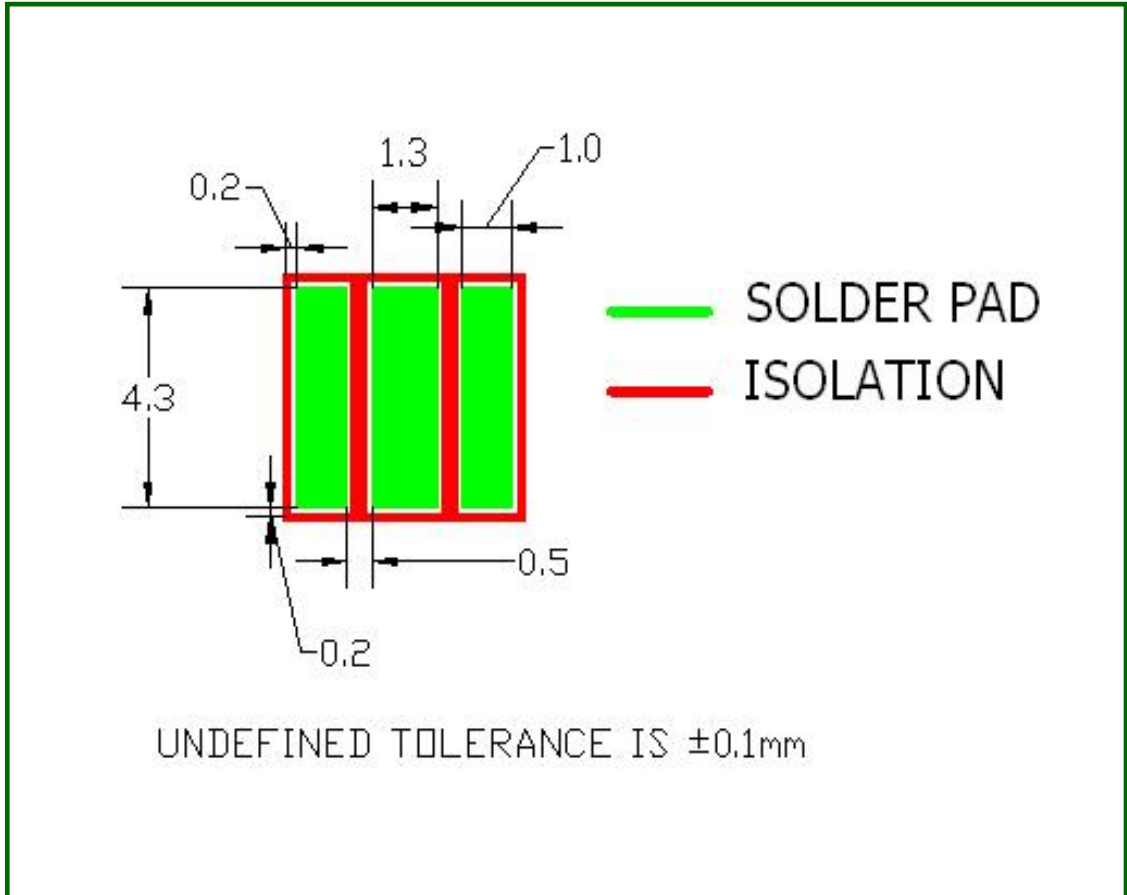
\*Material : Paper (SW3B(B))

TYPE	SIZE (mm)		
	a	b	c
7 inch	245	220	142

**CHIP LED**

PART : SSC-SZX05A0A  
 CODE :  
 QTY : 10,000EA  
 LOT NO :  
 DATE :  
 SEDAL SEMICONDUCTOR CO.,LTD

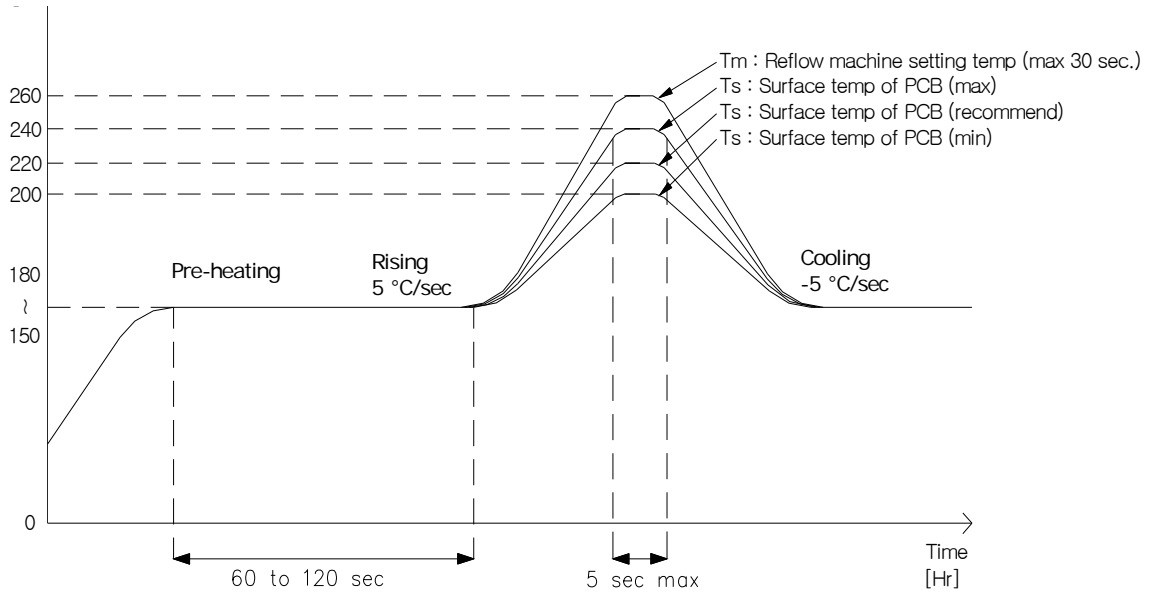
Recommended solder pad



Notes :

- [1] All dimensions are in millimeters.
- [2] Scale : none
- [3] This drawing without tolerances are for reference only

**Reflow Soldering Conditions / Profile**



**\* Caution**

1. Reflow soldering should not be done more than one time.
2. Repairs should not be done after the LEDs have been soldered. When repair is unavoidable, suitable tools must be used.
3. Die slug is to be soldered.
4. When soldering, do not put stress on the LEDs during heating.
5. After soldering, do not warp the circuit board.
6. Recommend to use a convection type reflow machine with 7 ~ 8 zones.

## Precaution for use

- Storage
  - To avoid the moisture penetration, we recommend storing Z Power LEDs in a dry box with a desiccant . The recommended storage temperature range is 5C to 30C and a maximum humidity of 50%.
- Use Precaution after Opening the Packaging
  - Use proper SMD techniques when the LED is to be soldered dipped as separation of the lens may affect the light output efficiency.
  - Pay attention to the following:
    - a. Soldering should be done immediately after opening the package (within 24Hrs).
    - b. Required conditions after opening the package
      - Sealing
      - Temperature : 5 ~ 40℃ Humidity : less than 30%
    - c. If the package has been opened more than 1 week or the color of the desiccant changes, components should be dried for 10-12hr at 60±5℃
- Do not apply mechanical force or excess vibration during the cooling process to normal temperature after soldering.
- Do not rapidly cool device after soldering.
- Components should not be mounted on warped (non coplanar) portion of PCB.
- Radioactive exposure is not considered for the products listed here in.
- Gallium arsenide is used in some of the products listed in this publication. These products are dangerous if they are burned or shredded in the process of disposal. It is also dangerous to drink the liquid or inhale the gas generated by such products when chemically disposed of.
- This device should not be used in any type of fluid such as water, oil, organic solvent and etc. When washing is required, IPA (Isopropyl Alcohol) should be used.
- When the LEDs are in operation the maximum current should be decided after measuring the package temperature.
- LEDs must be stored properly to maintain the device. If the LEDs are stored for 3 months or more after being shipped from SSC, a sealed container with a nitrogen atmosphere should be used for storage.
- The appearance and specifications of the product may be modified for improvement without notice.
- Long time exposure of sunlight or occasional UV exposure will cause lens discoloration.
- The slug is isolated from anode electrically.
  - Therefore, we recommend that you don't isolate the heat sink.
- Attaching LEDs, do not use adhesives that outgas organic vapor.

## Handling of Silicone resin LEDs

The Z-Power LED is encapsulated with a silicone resin for the highest flux efficiency.

Notes for handling:

- Avoid touching silicone resin parts especially with sharp tools such as Pincetter (Tweezers)
- Avoid leaving fingerprints on silicone resin parts.
- Silicone resin will attract dust so use covered containers for storage.
- When populating boards in SMT production, there are basically no restrictions regarding the form of the pick and place nozzle, except that excessive mechanical pressure on the surface of the resin must be prevented.
- It is not recommend to cover the silicone resin of the LEDs with other resin (epoxy, urethane, etc)